Parts Change Information

Subject: New GR Pressure Area **ISSUE NO.: 086**

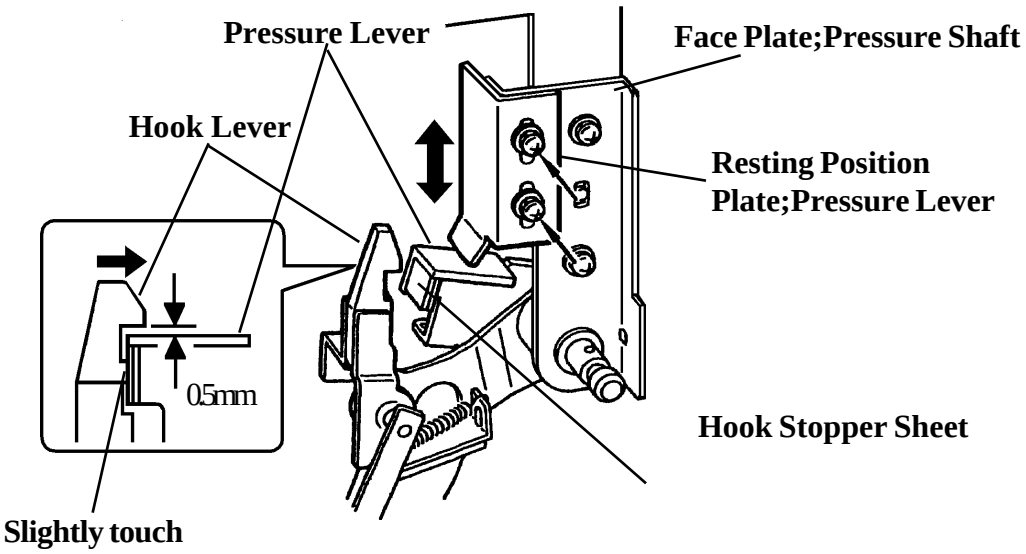
New Part# New Description: Old Part# Old Description:	Reason For Change [ ] Cost Effective [ ] Eliminate Claims [ ] Easier Operation [X] Other	Manufacturing Cut in Serial#: 1700 - 88456374 1750 - 88481058 2750 - 89501455 3750 - 99456746	Applies to: GR SERIES
[X] New	[ ] Modified	[ ] Obsoleted	[ ] Other

Summary:

The GR series Hook and Lever assemble has been changed.

Main Points of the Change:

1. Increased Pressure Solenoid power.
2. No horizontal movement of Hook lever during printing.
3. New Hook Stopper Sheet to reduce noise.
4. The new adjustment procedure for the resting position of the pressure lever is:
   Using SW1 on the System Main PCB, rotate the Print Cylinder until the Hook Lever is in the top position. Use Test Mode 68 to engage the Pressure Solenoid. Check the distance from the top of the Pressure Lever to the Hook Lever. The distance should be 0.5mm. If it is not, move the Resting Position Plate and tighten with two screws.



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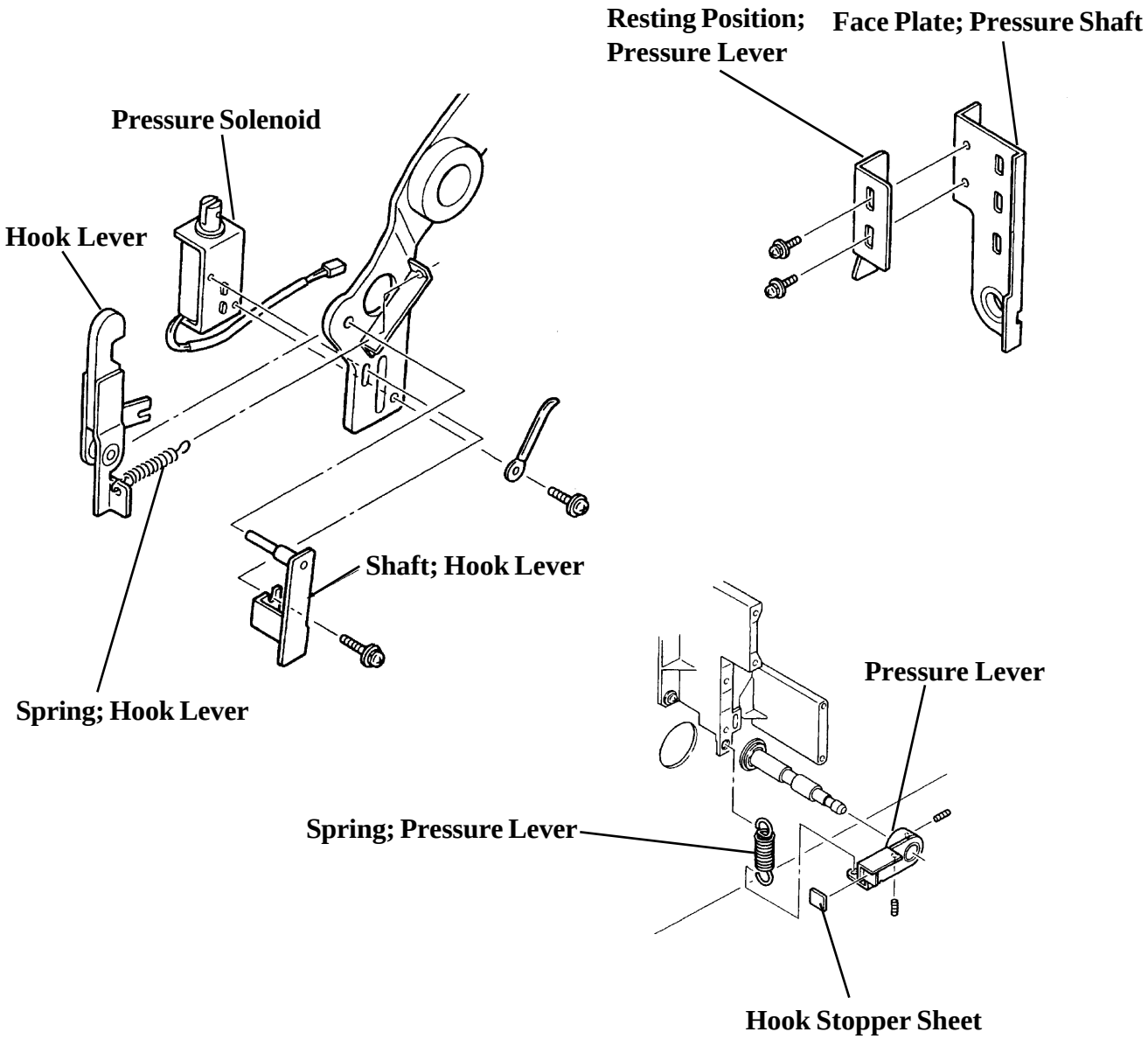
Break Away View:



New Part Numbers: (NOTE: Parts may not be available for 120 days from the date below.)

019-11224-000	Face Plate; Pressure Shaft
019-11226-002	Hook Lever
019-11230-000	Spring; Hook Lever
019-11240-005	Pressure Lever
019-11225-006	Resting Position Plate; Pressure Lever
019-11231-006	Shaft; Hook Lever
019-65012-008	Pressure Solenoid
019-11244-000	Hook Stopper Sheet